

10:1 to 1:10.

*AD*

6. (Amended) A process as claimed in claim 2 in which alkene and/or carboxylic acid is separately recovered from the oxidation reaction product or separately added to the second reaction zone.

*Mu Z*

7. (Amended) A process as claimed in claim 1 in which the alkane is ethane, the corresponding alkene being ethylene and the corresponding carboxylic acid being acetic acid.

*AB*

10. (Amended) A process according to claim 8 and wherein the molar ratio of alkene to carboxylic acid produced in the oxidation reaction zone is in the range 0.8: 1 to 1.4:1.

*J Mu*

11. (Amended) A process according to claim 1 wherein the concentration of alkene fed to the oxidation reaction zone is from greater than 0 and up to and including 50 mol% of the total feed, including recycles.

*J Mu*

12. (Amended) A process according to claim 1 wherein the concentration of water fed to the oxidation reaction zone is from 0 to 50 mol% inclusive of the total feed, including recycles.

A3  
JW/JW

13. (Amended) A process according to wherein alkene and water are fed into the oxidation reaction zone.

A4  
JW/JW

14. (Amended) A process according to claim 1 wherein the alkene and water are fed into the oxidation reaction zone in an alkene : water ratio of 1 to 0.1-250 by weight.

A5  
JW/JW

17. (Amended) A process according to claim 1 in which the at least one catalyst in the oxidation reaction zone comprises molybdenum.

19. (Amended) A process according to claim 1 in which the oxidation reaction is carried out at a temperature in the range 100 to 400 °C

20. (Amended) A process according to in which the oxidation reaction is carried out at atmospheric or superatmospheric pressure

21. (Amended) A process according to in which the oxidation reaction is carried out at a GHSV of 500-10,000 hr<sup>-1</sup>.

22. (Amended) A process according to claim 1 wherein the product stream from the oxidation reaction zone also comprises carbon oxides in an amount of less than 15 mol%.

AS  
M187

23. (Amended) A process according to in which the alkane is ethane, the corresponding alkene is ethylene, the corresponding carboxylic acid is acetic acid and wherein ethylene and water are fed into the oxidation reaction zone in a ratio of 1 to 0.1-10 by weight, the molar ratio of ethylene to acetic acid produced is in the range 0.8:

SEARCHED INDEXED  
SERIALIZED FILED  
JULY 1973